OPERATOR'S MANUAL





MACHINE GUN

SAFETY INFO.



* WARNING *

- KEEP YOUR M60 AIMED AT ONLY WHAT YOU WANT SHOT -- DOWN RANGE.
- CLEAR THE GUN WHENEVER YOU DO NOT INTEND TO FIRE.
 - ALWAYS EYEBALL THE CHAMBER AFTER CLEARING THE GUN.
- CHANGE HOT BARRELS ONLY WITH YOUR ASBESTOS MITTEN.

MUST HAVE

WITH EACH GUN & TRIPOD!

HANDLE ASSY. - 1005 - 793 - 6761

LUBRICATING OIL - LSA - 9150 - 889 - 3522

(5) ROD SECTIONS - 1005 - 726 - 6109

SWAB HOLDER SECTION -

(4) BORE BRUSH - 1005-556-4174

1005 - 726 - 6110



ECEIVER BRUSH -



CHAMBER BRUSH 1005 - 690 - 3115



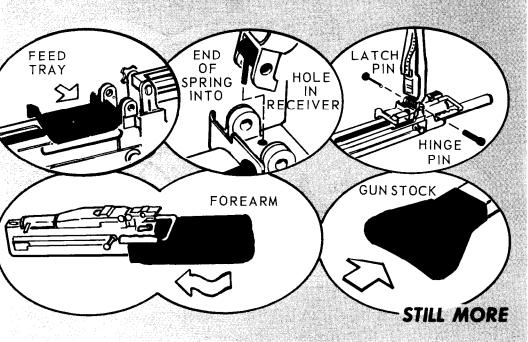
REAMER WRENCH -5120-461-1075



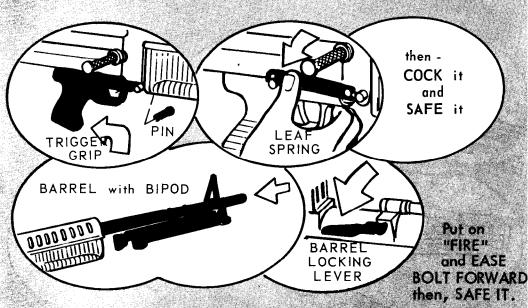
TM 9-1005-224-10



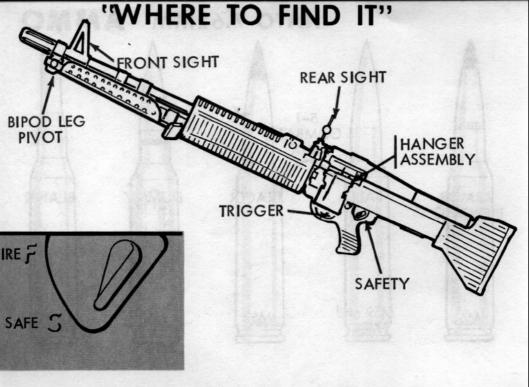
MORE on HOW TO PUT IT TOGETHER

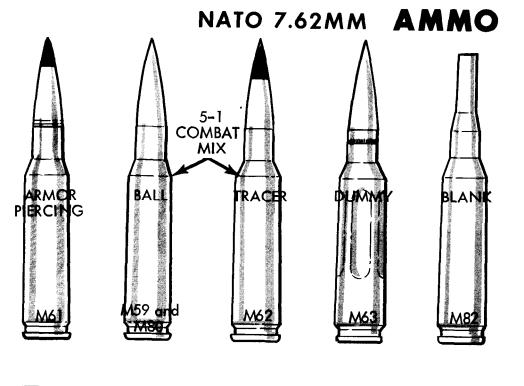


FINAL WORD on PUTTING IT BACK TOGETHER



PARTS LEFT OVER ? . . OH OH . DOUBLE CHECK and TRY IT AGAIN !!





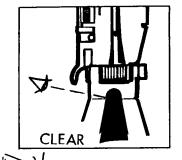
Δ

- PULL BOLT to rear
- SAFE the gun

OPEN SIDE of

Links DOWN

- OPEN the cover
- EYEBALL the chamber
- LOAD ammo on feed tray





CLOSE COVER

RETURN COCKING

HANDLE FORWARD

ON "FIRE" and GO!

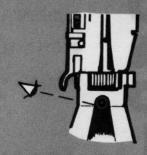
UNLOADING & CLEARING

- ✓ PULL BOLT
- ✓ SAFE
- ✓ OPEN THE COVER
- ✓ REMOVE THE AMMO
- ✓ EYEBALL THE CHAMBER
- EMPTY A-OK

ROUND IN CHAMBER

CLOSE COVER, AIM, FIRE -

IF IT FIRED AND EXTRACTED, YOU'RE CLEAR.



OHOH!

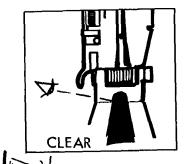
N G

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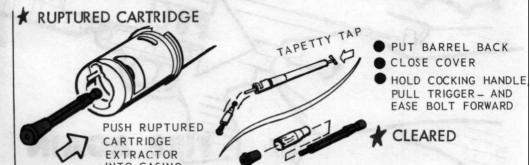
RETURN COCKING

HANDLE FORWARD

ON "FIRE" and GO!

I it didn't extract You got a STUCK CARTRIDGE and TROUBLE

- TAKE THE BARREL OUT
- INSERT CLEANING ROD (BARE END) AND GENTLY TAP OUT CARTRIDGE OR CASE.



IF THE GUN DOESN'T FIRE • • • TAKE IMMEDIATE ACTION FRE AGAIN

IF IMMEDIATE ACTION DOESN'T CURE YOUR PROBLEM CHECK

lube?

LSA it!

dirty?

clean it!

put together wrong?fix it!

barrel trouble?

change it!

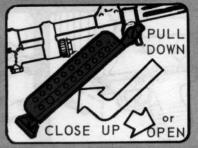
"BABY IT" BUDDY

Go over your.M60 carefully, LÔOK for... RUST, DENTS, DAMAGE, DIRT and CRAP

Make sure it's in TOPNOTCH shape NOW
Your LIFE DEPENDS ON IT!

FIELD STRIP . BARREL with BIPOD







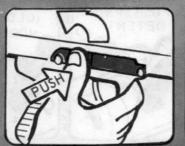


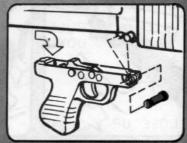




MORE FIELD STRIP

TRIGGER GROUP*GUNSTOCK*FOREARM* COVER and FEED TRAY

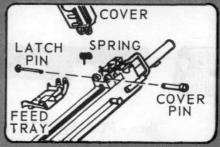




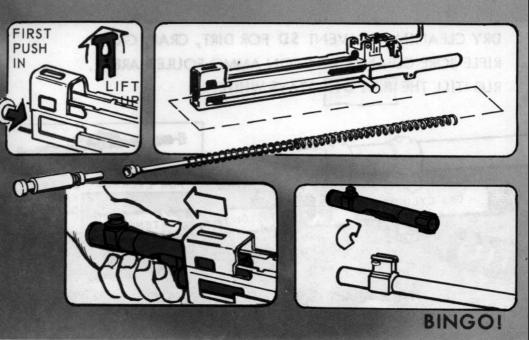






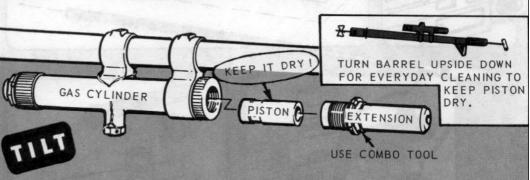


BUFFER * YOKE * DRIVING SPRING & GUIDE * BOLT * OPERATING ROD



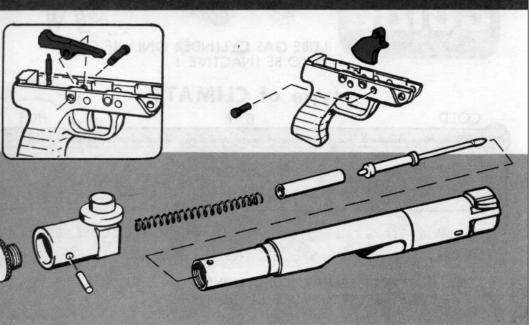
WHITE GLOVE your M60 & M122

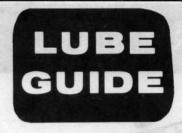
DRY CLEANING SOLVENT SD FOR DIRT, CRAP, GRIT.
RIFLE BORE CLEANER RBC ON AMMO FOULED AREAS.
RUB 'TILL THE PATCH STAYS WHITE.



TAKE APART ONLY WHEN THE PISTON WON'T CLICK WHEN BARRELS TILTED END FOR END.

CLEANING TRIGGER GRIP & BOLT







IS TO BE INACTIVE!

type of CLIMATE

COLD

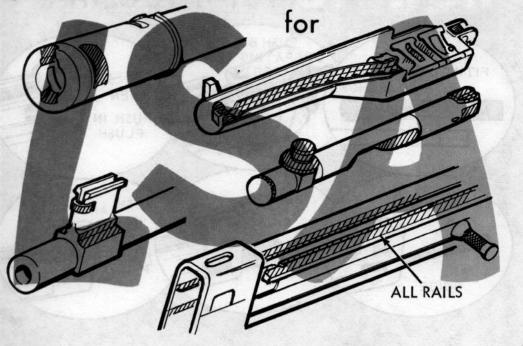
LAW

* P SPECIAL

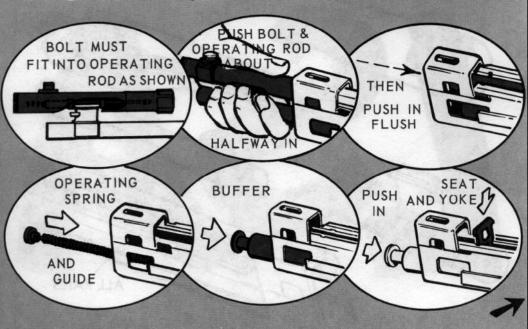
LUBRICATING OIL SEMI - FLUID, AUTOMATIC WEAPONS ALL THE WAY (IN SPECIAL NOOKS AND CRANNIES).

* DUSTY OR SANDY CONDITIONS? THEN, A LITTLE DAB'LL DO IT!

SPECIAL NOOKS AND CRANNIES



HOW TO PUT IT TOGETHER



********* GUARANTEE ********

IF YOU GO BY ALL THE INSTRUCTIONS IN THIS BOOK, WE GUARANTEE YOUR MACHINE GUN TO SHOOT, AND SHOOT AND SHOOT.

IF YOU'VE DONE YOUR PART AND IT STOPS SHOOTING, TAKE YOUR MACHINE GUN TO YOUR SERGEANT AND HE'LL GET THE ORGANIZATIONAL MAINTENANCE MAN TO RESTORE THE MERCHANDISE TO FULL FIREPOWER FOR YOU.

·***************************

It's YOUR machine gun, Soldier, keep it shootin'!

This new Department of the Army manual supersedes old TM9-1005-224-10, with changes, dated 20 Nov. '67.

WHAT IS THE M60?



LOOKIE HERE! A MACHINE GUN, M60, 7.62-mm.
MAN, THIS BABY'S EVEN GOT FIXED HEADSPACE -SOYOU CAN CHANGE THOSE BARRELS IN A BIG HURRY.

WEIGHT 23 pounds

RATE OF FIRE
CYCLIC 550 rounds per minute
SUSTAINED* 100
RAPID* 200

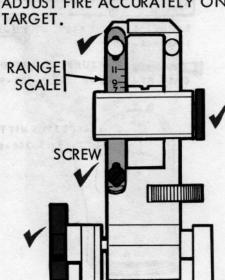
BANDOLEER CAPACITY 100 rounds

*YOU GET THESE RATES THROUGH PRACTICE AND A TRICKY TRIGGER FINGER!

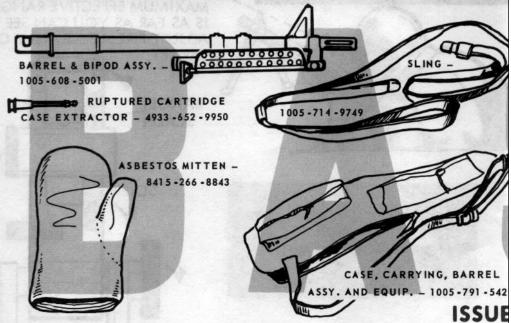
SIGHTING IN



SO -- CHECK YOUR SIGHT TO SEE THAT IT WORKS --NO DAMAGE ALLOWED MAXIMUM EFFECTIVE RANGE IS AS FAR AS YOU CAN SEE TO ADJUST FIRE ACCURATELY ON TARGET.

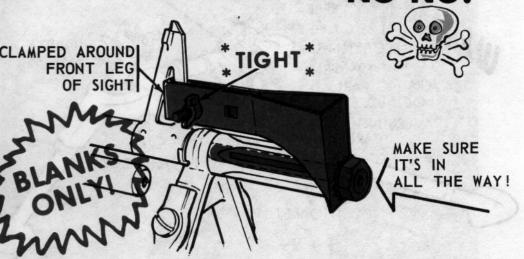


HERE'S WHAT YOU

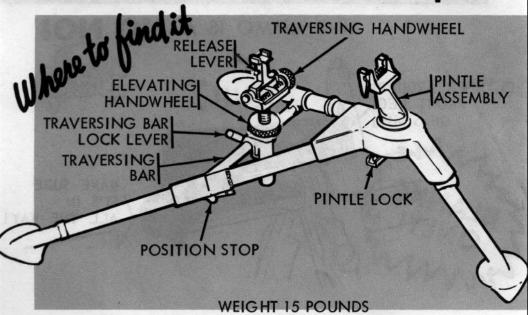


BLANK FIRING ATTACHMENT

LIVE AMMO IS A NO NO!

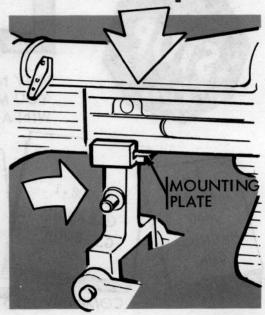


Operating your M122 Tripod



How to put the M60 on the Tripod







LOOK

WHY NOT!
YOU MIGHT EVEN LEARN SOMETHING.
WIN A FEW ARGUMENTS!



TM 9-208-1 CLEANING G.I. EQUIP. TM 38-750 HOW TO FILL OUT DA FORMS 9-1005-224-25
MAINTENANCE
AND PARTS
M60
MACHINE GUN

COMPANY HDQ WILL HAVE THESE.